

A235

ADC CABLE MARKERS

Description

ADC Cable Markers are extruded from halogen free and flame retardant PUR (Thermoplastic Polyether-Polyurethane) material which is hydrolysis "No break down in water" and micro organism resistant. It's extremely strong with high tear strength, suitable for a variety of in and outdoor applications where durable mark permanence is de facto standard. The labels are fixed to the cable or wire using cable ties at both ends.

The product is supplied as an all-in-one construction, where the extruded material also functions as the carrier. The markers are partially perforated for easy picking after printing and supplied on rolls for thermal transfer printing. Many colours available.

Material	Polyether TPU	Halogen free	✓
Finishing	Matt	Flame retardant	✓
Colors		Temperature	-25°C up to +105°C (-13F to 176°F)

Physical data

Physical

Properties	Test method	Typical value
Stress at 20% gain	DIN 53504	13 MPa
Stress at 100% gain	DIN 53504	19 MPa
Stress at 300% gain	DIN 53504	33 MPa
Density	DIN 53479	1,27 g/cm ³
Tensile strength	DIN 53504	30 MPa
Elongation @ break	DIN 53504	400%
Charpy notched impact strength, -30°C	DIN EN ISO 179	3 kj/m ²
Charpy notched impact strength, 23°C	DIN EN ISO 179	50 kj/m ²
Tensile strength after storage in water at 80°C for 42 days	DIN 53504	20 MPa
Compression set at room temperature, 24h	DIN EN ISO 815	30%
Compression set at 70°C, 24h	DIN EN ISO 815	45%

Thermal

Properties	Test method	Typical value
Glass transition temperature, 10°C/min	ISO 11357-1/-2	-70°C
Burning behaviour at 0.75 mm nom thickness	UL94	Class V-2
Burning behaviour at 3.0 mm thickness	UL94	Class V-0
Oxygen Index	ISO 4589-1/-2	24%

Environmental

Properties	Test method	Typical value
UV-A 340 nm 1000 hours Light 60 ° irradiation 0.76 W/m ² power duration 8 hours - Spray duration 15 min. - Condensation 50 ° duration 3,45 hour.	Visual inspection Mark Adherence	No creasing or cracking Good contrast visibility
TEST with XENON lamp, XENON (340nm) - Light 65 ° c irradiation 0.50 W/m ² duration 1,42 hours - Light + Spray duration 0.60 W/m ² duration 18 min	Visual inspection Mark Adherence	No creasing or cracking Good contrast visibility

Chemical resistance

Solvents resistance

No degradation of the ADC products occurs, however, according to the solvent class a variable degree of swelling and consequent reduction in tensile strength (after evaporation of the solvents, the tensile strength recovers approx. its original value).

Methanol should be considered more as a chemical reagent than as a solvent. TPU is soluble in some solvents. As test procedure, 5A test rods (DIN EN ISO 527-2) were immersed in the solvent for three weeks at 23° C, and tested for tensile strength are rounded values.

Code	Test fluid	Swelling	Reduction of tensile strength %
Aliphatic Hydrocarbons	Pentan Cyclohexan Isooctan	10 22 7.5	20 10 None
<i>ADC PUR behave similarly in other aliphatic and cyclo-aliphatic hydrocarbons such as methane, ethane, propane, butane, hexane, octane, petroleum ether, paraffin oil, diesel oil and kerosine (although additives can present problems).</i>			
Aromatic Hydrocarbons	Toulene	65	50
<i>Other aromatic hydrocarbons such as benzene and xylene have a similar affect.</i>			
Aliphatic Esters	Ethyl Acetate	70	75
<i>Other short-chained esters such as butyl acetate and amyli acetate have a similar affect</i>			
Aliphatic Ketones	Methyl Ethyl Ketone	130	90
<i>Other short-chained aliphatic ketones such as acetone and methyl isobutyl ketone = MIBK have a similar affect.</i>			
Aliphatic	MethylEthyle Chloride	190	95

Halogenated Hydrocarbons, 1 C-atom	Chloroform Tetrachloroethylene	75	Practically dissolved 54
1 C-atom and higher	Trichloroethane*		
<i>*Other aliphatic halogenated hydrocarbons with 2 C-atoms and higher have a similar affect.</i>			
Aromatic Halogenated Hydrocarbons	Chlorobenzene	110	60
<i>Other aromatic halogenated hydrocarbons have a similar affect.</i>			
ASTM-Oils acc. to ASTM D 471-06**	IRM 901 at 100 °C 500 h	1	6
	IRM 901 at 100 °C 1000 h	1	14
	IRM 902 at 100 °C 500 h	9	4
	IRM 902 at 100 °C 1000 h	10	5
Agents Dissolving TPU	IRM 903 at 100 °C 500 h	18	8
	IRM 903 at 100 °C 1000 h	20	30
	Tetrahydrofuran	Dissolved	Dissolved
	Dimethyl Formamide (DMF)	Dissolved	Dissolved
Alcohols and Fuels	Dimethyl Acetamide	Dissolved	Dissolved
	N-Methyl Pyrrolidone (NMP)	Dissolved	Dissolved
	Dimethyl Sulphoxide (DMSO)	Dissolved	Dissolved
	Pyridine	Dissolved	Dissolved
FAM Test Fluids acc. to DIN 51 604*	Methanol	28	6
	Ethanol	33	14
	Iso-Propanol	30	4
	Benzyl Alcohol	Not measurable	Partly dissolved
Diesel Fuel Biodiesel Fuel RME @ 60°C	Ethylen Glycol	4	15
	Glycerine	None	None
Fuel Types ASTM D 471	Test Fluid A	67	60
	Test Fluid B	68	74
	Test Fluid C	43	70

* DIN 51 604, 03.1984, is the standard, established by FAM to assess the resistance of plastic materials to automotive fuels.

** The IRM reference oils are mineral oils with different paraffin and aromatics contents. The formerly used ASTM oils 1, 2 and 3 were replaced by the IRM oils 1, 2 and 3 owing to health risks, and are no longer available. The IRM oils 1, 2 and 3 are very similar in terms of their characteristics, but not identical.

(FAM = Fachausschuß Mineral- und Brennstoffnormung-Professional committee for standardization of fuel stuffs)

(ASTM = American Society for Testing and Materials)

Test fluid A consists of:

50.0 % by volume toluene
30.0 % by volume iso-octane
15.0 % by volume di-isobutylene
5.0 % by volume ethanol

Test fluid B consists of:

42.0 % by volume toluene
25.5 % by volume iso-octane
13.0 % by volume di-isobutylene
15.0 % by volume methanol

4.0 % by volume ethanol

0.5 % by volume water

Test fluid C consists of:

20.0 % by volume toluene
12.0 % by volume iso-octane
6.0 % by volume di-isobutylene
58.0 % by volume methanol
2.0 % by volume ethanol
2.0 % by volume water

Storage

Cool and dry in original packaging. Recommended temperature at +10°C to +25°C and 45-55% relative humidity.

Certificates

REACH

Please contact Altec for the latest REACH document available.

RoHS

Please contact Altec for the latest RoHS document available.

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